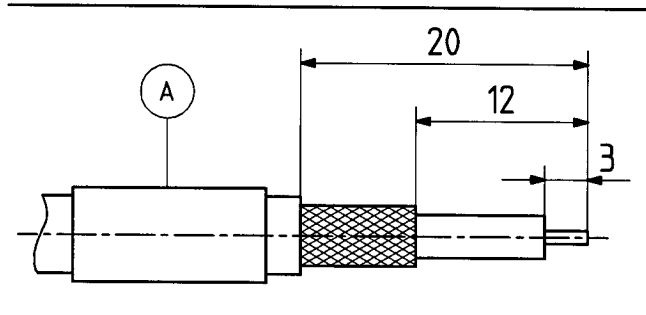
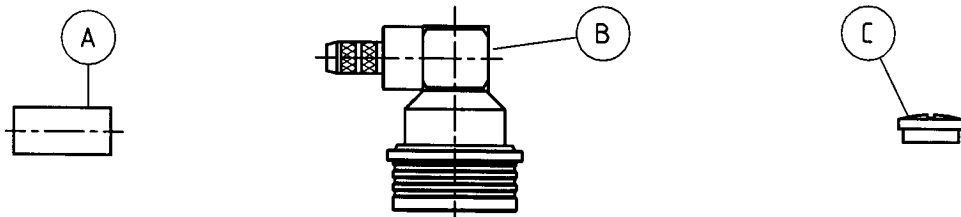
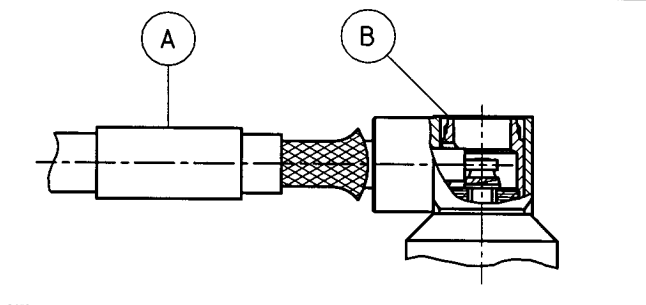


Assembly instruction Series QN AA 25.09.02 4820/CEL No.27507

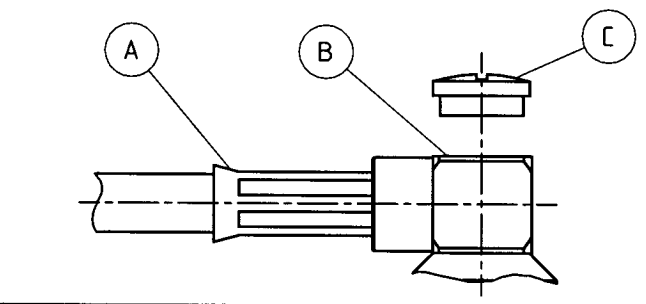
Tools and materials required: Stanley blade Scissors, screw driver Crimp tools (see table below) Soldering iron 100 Watts Solder , activated rosin flux	Right angle cable plug for flexible cables
	Cable entry : crimped
This connector is supplied in 3 parts.	Connector typ : 16 QN-50-3-2
	Suitable cables : RG 58 / G03232
	Centre contact : soldered
	Braid : cavity B
	Crimp tool : 2B (orange)



Slide ferrule A onto cable.
Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric and inner conductor of cable!



Splay out braid and insert cable in connector body B.
CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.
Solder inner conductor to contact.
Screw on cover C.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



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